

S CHAIN H IS 19"					D
(4 1/4)			1-11.5 NPT	SALES DRAWING	
			CJG8-28-15UPDATED K1SMPA, UPDATED VIEWSBRJP4-9-15UPDATED K10SDC1A & K1SMPAARJP6-12-14UPDATED K10SDC1A DESIGN & TITLE BIREVBYDATEDESCRIPTION	LOCK	-
S OTHERWISE SPECIFIED ENSIONAL TOLERANCES CTIONAL: ±1/16	DRAWN BY:	CHL	SALCO PRODUCTS, INC.		
$\pm .03$	CHECKED BY:	PJG	PART NAME:		
	PROTOTYPE BY:	CHL	TOP FITTING ASSEMBLY 1" THREAD ON	A	4
LE: ±1° _ JRR ALL SHARP EDGES. IACHINED SURFACES TO	PROTOTYPE DATE:	9/30/2009			
125 RMS FINISH UNLESS	APPROVED FOR	PJG	MATERIAL: 316 SS PROJECT #: WAG0733 SHEET #: 1 OF 1 SCALE: 1:1		
HIRD ANGLE PROJECTION	PRODUCTION BY:	9/30/2009	C27555 K10SUMP1A		
	DATE:	_,,			